Notice of Allowability	Application No.	Applicant(s)	
	10/711,124	LINK ET AL.	
	Examiner	Art Unit	
	John H. Le	2863	
The MAILING DATE of this communication appeal All claims being allowable, PROSECUTION ON THE MERITS IS (herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIC of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this apport or other appropriate communication GHTS. This application is subject to	olication. If not includ will be mailed in due	ed course. <b>THIS</b>
1. This communication is responsive to 11/14/2005.			
2. The allowed claim(s) is/are 1-6 and 8-21.			
<ul> <li>3. Acknowledgment is made of a claim for foreign priority under a) All b) Some* c) None of the: <ol> <li>Certified copies of the priority documents have</li> <li>Certified copies of the priority documents have</li> <li>Copies of the certified copies of the priority documents have</li> <li>International Bureau (PCT Rule 17.2(a)).</li> </ol> </li> <li>* Certified copies not received:</li> </ul>	been received.  been received in Application No.  cuments have been received in this r	national stage applica	
Applicant has THREE MONTHS FROM THE "MAILING DATE" of noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		complying with the re	quirements
4. A SUBSTITUTE OATH OR DECLARATION must be submit INFORMAL PATENT APPLICATION (PTO-152) which give			IOTICE OF
<ul> <li>5.  CORRECTED DRAWINGS ( as "replacement sheets") must (a)  including changes required by the Notice of Draftsperse 1)  hereto or 2)  to Paper No./Mail Date</li> <li>(b)  including changes required by the attached Examiner's Paper No./Mail Date</li> <li>Identifying indicia such as the application number (see 37 CFR 1.1 each sheet. Replacement sheet(s) should be labeled as such in the factor of the depose attached Examiner's comment regarding REQUIREMENT F.</li> </ul>	on's Patent Drawing Review (PTO-9 Amendment / Comment or in the O 84(c)) should be written on the drawing he header according to 37 CFR 1.121(c) sit of BIOLOGICAL MATERIAL n	office action of ags in the front (not the d).	
Attachment(s)  1. Notice of References Cited (PTO-892)  2. Notice of Draftperson's Patent Drawing Review (PTO-948)  3. Information Disclosure Statements (PTO-1449 or PTO/SB/08 Paper No./Mail Date  4. Examiner's Comment Regarding Requirement for Deposit of Biological Material	5. ☐ Notice of Informal Pages Summary Paper No./Mail Dat 7. ☐ Examiner's Amendm 8. ☑ Examiner's Stateme 9. ☐ Other	(PTO-413), e nent/Comment	
Paper No./Mail Date  4. Examiner's Comment Regarding Requirement for Deposit	8. X Examiner's Stateme		owance

## Response to Amendment

1. Applicant's amendment filed 11/14/2005 has been entered and carefully considered.

Claims 1 and 12 have been amended.

Claim 7 has been cancelled.

## Reasons for Allowance

- 2. Claims 1-6 and 8-21 are allowed.
- 3. The following is a statement of reasons for the indication of allowable subject matter:

Regarding claim 1, none of the prior art of record teaches or suggests the combination of a method for analyzing waviness of a surface, wherein the method comprising: processing data gathered with the surface profiling instrument to produce a set of data points indicative of a waviness profile; selecting a subset of the set of data points; determining a peak value and a valley value of the subset; calculating a waviness height of the subset based on the peak and valley values; repeating the selecting, determining, and calculating steps for additional subsets until all members of the set of data points have been selected; and selecting a maximum waviness height value from the waviness heights calculated for each subset, wherein each subset includes a predetermined number of consecutive data points. It is these limitations as they are claimed in the combination with other limitations of claim, which have not been found, taught or suggested in the prior art of record, that make these claims allowable over the prior art.

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Regarding claim 9, none of the prior art of record teaches or suggests the combination of a method for analyzing waviness of a machined surface, the method comprising: obtaining a data set having a plurality of sequential data points indicative of a waviness profile of the machined surface; establishing a size of a data processing window representing a predetermined number of sequential data points; positioning the data processing window to include a first data point in the data set; selecting a subset of the data set; determining a peak value and a valley value of the subset; calculating a peak-to-valley waviness height based on the difference between the peak and valley values; indexing the data processing window to select another subset having at least one different member than a previous subset. It is these limitations as they are claimed in the combination with other limitations of claim, which have not been found, taught or suggested in the prior art of record, that make these claims allowable over the prior art.

Regarding claim 13, none of the prior art of record teaches or suggests the combination of a method for analyzing waviness of a surface, the method comprising: measuring a height of the surface with a surface profiling instrument to obtain data over a predetermined distance; fitting a regression line to the data; subtracting the regression line from the data over the predetermined distance; filtering the data to determine a waviness profile having a set of data points; selecting a subset of the set of data points that includes a predetermined number of consecutive data points; determining a peak value and a valley value of the subset; calculating a peak-to-valley height of the subset based on a difference between the peak and valley values; selecting a maximum waviness height value from the peak-to-valley heights calculated for each subset;

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comparing the maximum height waviness value to a threshold value indicative of a localized waviness region; and rejecting the part if the maximum waviness height value exceeds the threshold value. It is these limitations as they are claimed in the combination with other limitations of claim, which have not been found, taught or suggested in the prior art of record, that make these claims allowable over the prior art.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

## **Contact Information**

4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to John H. Le whose telephone number is 571 272 2275. The examiner can normally be reached on 9:00 - 5:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, John E. Barlow can be reached on 571 272 2269. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you

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have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

John H. Le

Patent Examiner-Group 2863

November 21, 2005

J Bull

Palant Examiner

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